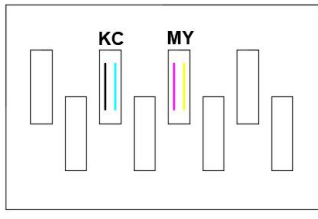
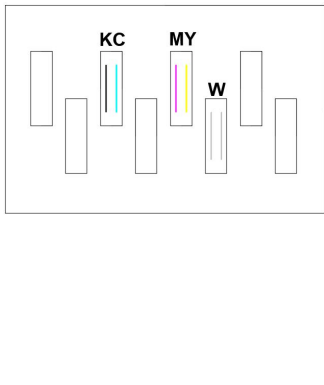


F2513G_RicohG6 layout solutions

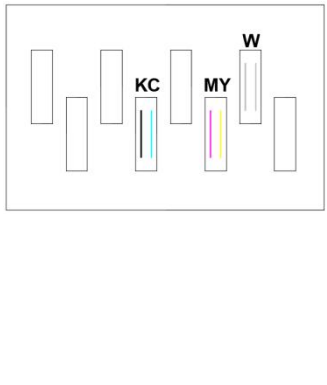
Layout 1: 2H-4CX1

	Pass	Feather	Production	Advantages&Disadvantages	
	6	Gradient Normal	22m ² /h	Color	Unremarkable
				Production	Low
				Applications	Only color
				Others	Entry-level / Cheap

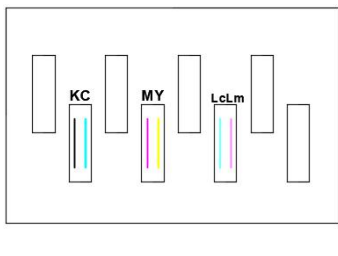
Layout 2: 3H-4CX1+W

	Pass	Feather	Production	Advantages&Disadvantages	
	6	Gradient Normal	22m ² /h	Color	Unremarkable
				Production	Low
				Applications	Only color ; White over Color print once; Color over white print once; Color White Color print twice
				Others	Entry-level / Cheap

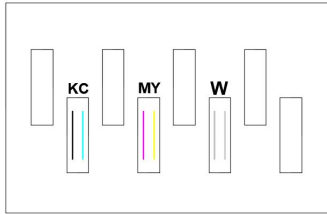
Layout 3: 3H-4CX1+W

	Pass	Feather	Production	Advantages&Disadvantages	
	6	Gradient Normal	22m ² /h	Color	Unremarkable
				Production	Low
				Applications	Only color ; White over Color print once; Color over white print once; Color White Color print twice
				Others	Entry-level / Cheap

Layout 4: 3H-6CX1

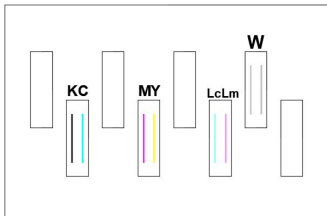
	Pass	Feather	Production	Advantages&Disadvantages	
	6	Gradient Normal	22m ² /h	Color	Remarkable and Smooth
				Production	Low
				Applications	Only color
				Others	Entry-level / Cheap / High quality

Layout 5: 3H-4CX1+W



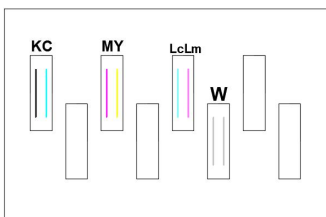
Pass	Feather	Production	Advantages&Disadvantages			
6	Gradient Normal	Color	22 m ² /h	Color	Unremarkable	
		Color White	11 m ² /h	Production	Low	
		Color White Color	7 m ² /h	Applications	Only color once ; White over Color print once ; Color over white print once; Color White Color print once.	
		Others	Entry-level / Cheap			

Layout 6: 4H-6CX1+W



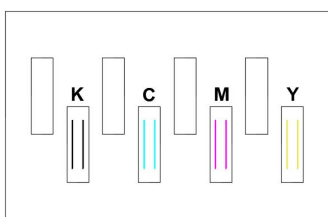
Pass	Feather	Production	Advantages&Disadvantages	
6	Gradient Normal	22m ² /h	Color	Remarkable and smooth
			Production	Low
			Applications	Only color ; White over Color print once; Color over white print once; Color White Color print twice
			Others	High quality output

Layout 7: 4H-6CX1+W



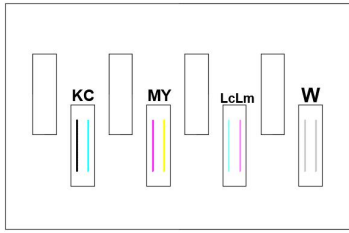
Pass	Feather	Production	Advantages&Disadvantages	
6	Gradient Normal	22m ² /h	Color	Remarkable and smooth
			Production	Low
			Applications	Only color ; White over Color print once; Color over white print once; Color White Color print twice
			Others	High quality

Layout 8: 4HX1-1H1C



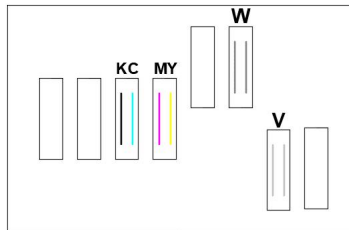
Pass	Feather	Production	Advantages&Disadvantages	
3	Gradient Normal	40m ² /h	Color	Unremarkable
			Production	Normal
			Applications	Only color
			Others	Easy to get UV banding

Layout 9: 4H-6CX1+W



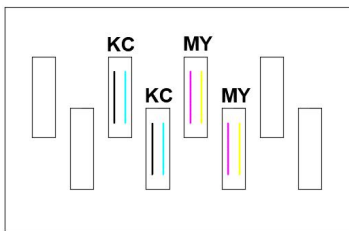
Pass	Feather	Production		Advantages&Disadvantages	
		Only Color	22 m ² /h	Color Production	Remarkable and smooth
6	Gradient Normal	Color White Color	7 m ² /h	Applications	Only color once ; White over Color print once ; Color over white print once ; Color White Color print once .
		White Color	11 m ² /h	Others	High quality

Layout 10: 4H-6CX1+W



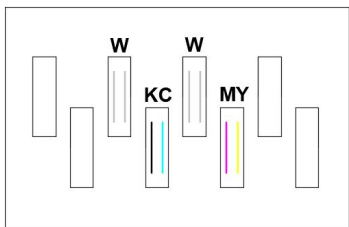
Pass	Feather	Production	Advantages&Disadvantages	
			Color Production	Unremarkable
6	Gradient Normal	22m ² /h	Applications	Only color ; White over Color print once; Color over white print once; Color White Color print twice; White Color Varnish print once
			Others	WCV Entry-level

Layout 11: 4H-6CX1+W



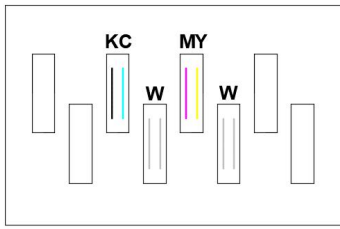
Pass	Feather	Production	Advantages&Disadvantages	
			Color Production	Unremarkable
6	Gradient Normal	40m ² /h	Applications	Only color
			Others	

Layout 12: 4H-4CX1+2W



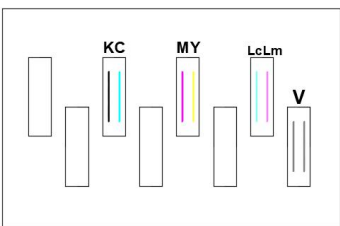
Pass	Feather	Production	Advantages&Disadvantages	
			Color Production	Unremarkable
6	Gradient Normal	22m ² /h	Applications	Only color ; White over Color print once; Color over white print once; Color White Color print twice
			Others	Double white ink thickness

Layout 13: 4H-4CX1+2W



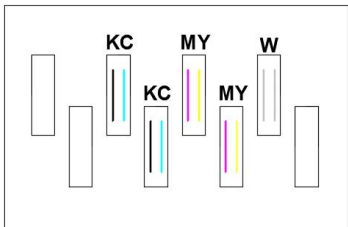
Pass	Feather	Production	Advantages&Disadvantages	
6	Gradient Normal	22m ² /h	Color	Unremarkable
			Production	Low
			Applications	Only color ; White over Color print once; Color over white print once; Color White Color print twice
			Others	Double white ink thickness

Layout 14: 4H-6CX1+V



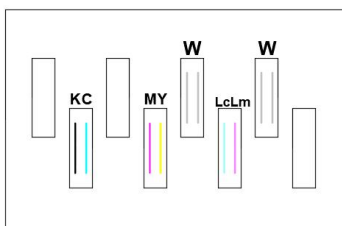
Pass	Feather	Production	Advantages&Disadvantages	
6	Gradient Normal	22m ² /h	Color	Remarkable and smooth
			Production	Low
			Applications	Only color ; Color Varnish print once
			Others	High quality

Layout 15: 5H-4CX2+W



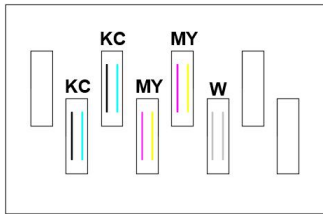
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Unremarkable
		White color	22m ² /h	Production	Normal
		Color White Color	11 m ² /h	Applications	Only color ; White Over Color once; Color over White once; Color white color once
		Others		High quality	

Layout 16: 5H-6CX1+2W



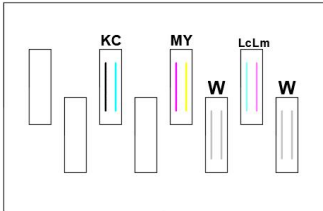
Pass	Feather	Production	Advantages&Disadvantages	
6	Gradient Normal	22m ² /h	Color	Remarkable and smooth
			Production	Low
			Applications	Only color ; White over Color once; Color over white once; Color White Color print twice
			Others	High quality and double white thickness

Layout 17: 5H-4CX2+W



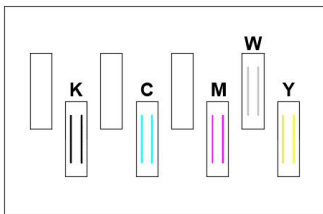
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Unremarkable
		White color	22m ² /h	Production	Normal
		Color White Color	11 m ² /h	Applications	Only color ; White Over Color once; Color over White once; Color white color once
		Others			High quality

Layout 18: 5H-6CX1+2W



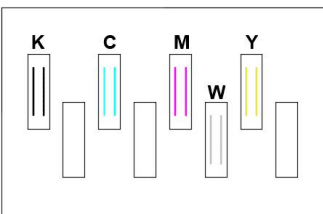
Pass	Feather	Production	Advantages&Disadvantages	
6	Gradient Normal	22m ² /h	Color	Remarkable and smooth
			Production	Low
			Applications	Only color ; White over Color once; Color over white once; Color White Color print twice
			Others	High quality and double white thickness

Layout 19: 5H-4CX1-1H1C+W



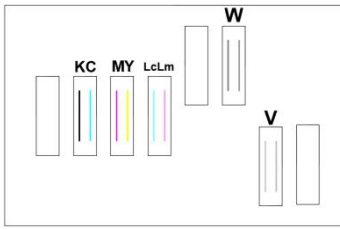
Pass	Feather	Production	Advantages&Disadvantages	
3	Gradient Normal	40m ² /h	Color	Unremarkable
			Production	Normal
			Applications	Only color ; White Over Color once; Color over White once; Color White Color twice
			Others	Easy to get UV banding

Layout 20: 5H-4CX1-1H1C+W



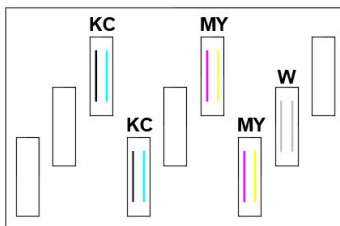
Pass	Feather	Production	Advantages&Disadvantages	
3	Gradient Normal	40m ² /h	Color	Unremarkable
			Production	Normal
			Applications	Only color ; White Over Color once; Color over White once; Color White Color once
			Others	Easy to get UV banding

Layout 21: 5H-4CX1+WV



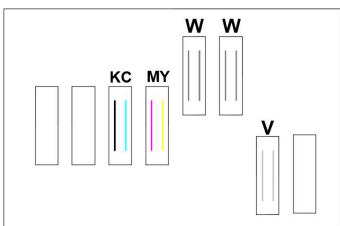
Pass	Feather	Production	Advantages&Disadvantages	
			Color	Remarkable and Smooth
6	Gradient Normal	22m ² /h	Production	Low
			Applications	Only color ; White over Color once; Color over white once; Color White Color print twice; White Color Varnish print once
			Others	WCV High quality

Layout 22: 5H-4CX2+W



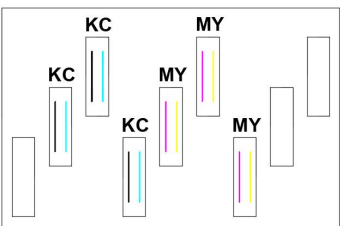
Pass	Feather	Production		Advantages&Disadvantages	
		Color	40 m ² /h	Color	Unremarkable
6	Gradient Normal	White color	21 m ² /h	Production	Normal
		Color White Color	20 m ² /h	Applications	Only color ; White Over Color once; Color over White once; Color white color once
		Others		Color White Color High speed	

Layout 23: 5H-4CX1+2WV



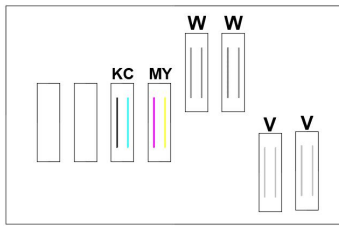
Pass	Feather	Production	Advantages&Disadvantages	
			Color	Unremarkable
6	Gradient Normal	22m ² /h	Production	Low
			Applications	Only color ; White over Color print once; Color over white once; Color White Color twice; White Color Varnish once
			Others	WCV and double white thickness

Layout 24: 6H-4CX3



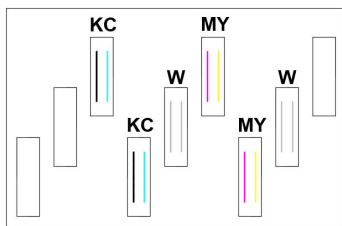
Pass	Feather	Production	Advantages&Disadvantages	
			Color	Unremarkable
6	Gradient Normal	60m ² /h	Production	High
			Applications	Only color
			Others	Color High Speed

Layout 25: 6H-4CX1+2W2V



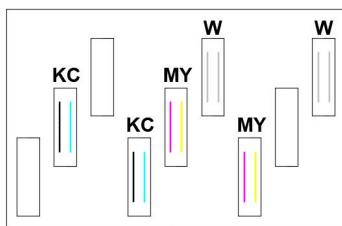
Pass	Feather	Production	Advantages&Disadvantages	
			Color	Unremarkable
6	Gradient Normal	22m ² /h	Production	Low
			Applications	Only color ; White over Color print once; Color over white once; Color White Color twice; White Color Varnish once
			Others	WCV ; Double white and varnish thickness

Layout 26: 6H-4CX2+2W



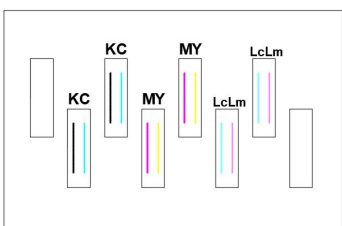
Pass	Feather	Production		Advantages&Disadvantages	
		Color	39 m ² /h	Color	Unremarkable
6	Gradient Normal	White color	21 m ² /h	Production	Normal
		Color White Color	20 m ² /h	Applications	Only color ; White Over Color print once; Color over White once; Color white color once
		Others	High speed and double white thickness		

Layout 27: 6H-4CX2+2W



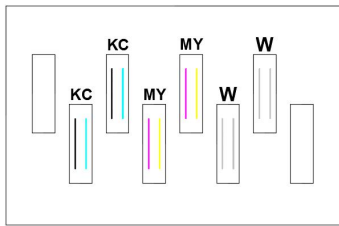
Pass	Feather	Production		Advantages&Disadvantages	
		Color	40 m ² /h	Color	Unremarkable
6	Gradient Normal	White color	39 m ² /h	Production	Normal
		Applications	Only color ; White Over Color print once; Color over White once; Color white color twice		
		Others	High speed and double white thickness		

Layout 28: 6H-6CX2



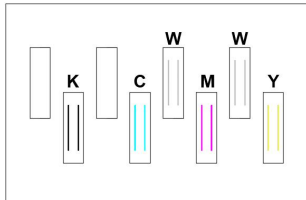
Pass	Feather	Production	Advantages&Disadvantages	
			Color	Remarkable and Smooth
6	Gradient Normal	40m ² /h	Production	Normal
			Applications	Only color
			Others	High quality

Layout 29: 6H-4CX2+2W



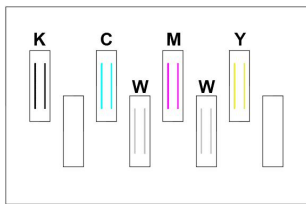
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Unremarkable
		White color	22 m ² /h	Production	Normal
		Color White Color	11 m ² /h	Applications	Only color ; White Over Color once; Color over White once; Color white color once
		Others			

Layout 30: 6H-4CX1-1H1C+2W



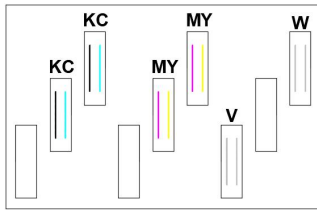
Pass	Feather	Production	Advantages&Disadvantages	
3	Gradient Normal	40m ² /h	Color	Unremarkable
			Production	Normal
			Applications	Only color ; White Over Color once; Color over White once; Color White Color twice
			Others	Easy to get UV banding; Double white thickness

Layout 31: 6H-4CX1-1H1C+2W



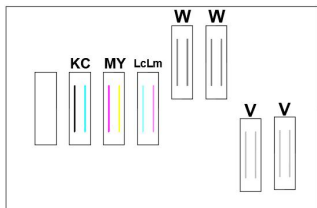
Pass	Feather	Production	Advantages&Disadvantages	
3	Gradient Normal	40m ² /h	Color	Unremarkable
			Production	Normal
			Applications	Only color ; White Over Color once; Color over White once; Color White Color twice
			Others	Easy to get UV banding; Double white thickness

Layout 32: 6H-4CX2+WV



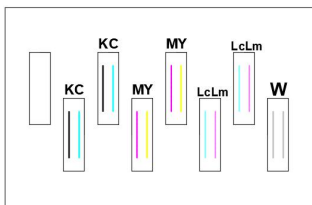
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Unremarkable
		White Color	21 m ² /h	Production	Normal
		Color White Color	11 m ² /h	Applications	Only color ; White Over Color print once; Color over White once; Color white color once
		WCV	20 m ² /h	Others	High speed and High performance

Layout 33: 7H-6CX1+2W2V



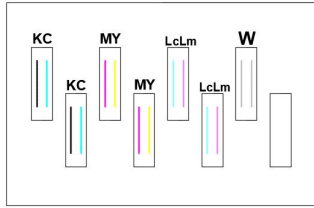
Pass	Feather	Production	Advantages&Disadvantages	
6	Gradient Normal	20m ² /h	Color	Remarkable and Smooth
			Production	Low
			Applications	Only color ; White over Color print once; Color over white once; Color White Color twice; White Color Varnish once
			Others	WCV ; Double white and varnish thickness ;High quality

Layout 34: 7H-6CX2+W



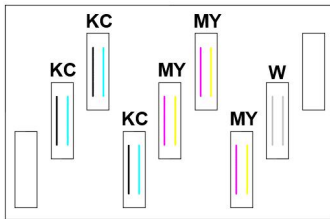
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Remarkable and smooth
		White Color	21 m ² /h	Production	Normal
		Color White Color	11 m ² /h	Applications	Only color ; White over Color print once; Color over white print once; Color White Color print twice
		Others		High quality	

Layout 35: 7H-6CX2+W



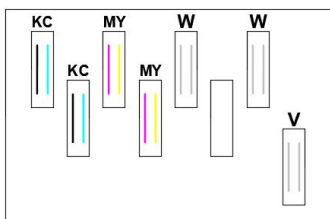
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Remarkable and smooth
		White Color	20 m ² /h	Production	Normal
		Color White Color	11 m ² /h	Applications	Only color ; White over Color print once; Color over white once; Color White Color print twice
		Others		High quality	

Layout 36: 7H-4CX3+W



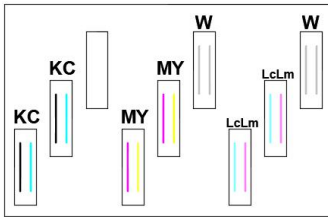
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	60 m ² /h	Color	Unremarkable
		White Color	20 m ² /h	Production	High
		Color White Color	19 m ² /h	Applications	Only color ; White over Color print once; Color over white once; Color White Color print once
		Others		High speed	

Layout 37: 7H-4CX2+2WV



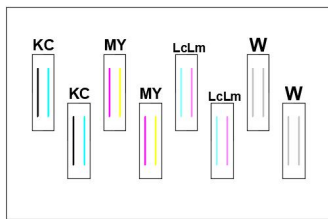
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Unremarkable
		White Color	20 m ² /h	Production	Normal
		Color White Color	11 m ² /h	Applications	Only color ; White over Color print once; Color over white once; Color White Color print once; White Color Varnish once
		White Color Varnish		Others	High performance; Double white thickness

Layout 38: 8H-6CX2+2W



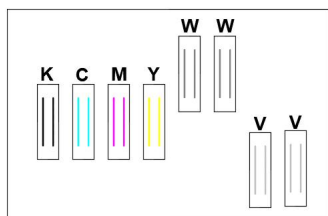
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Remarkable and smooth
		White Color	39 m ² /h	Production	Normal
		High Quality White Color	20 m ² /h	Applications	Only color ; White over Color print once; Color over white once; Color White Color print twice
				Others	High quality

Layout 39: 8H-6CX2+2W



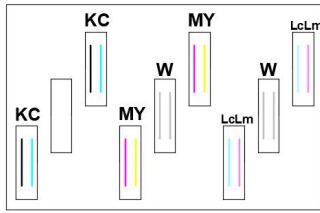
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Remarkable and smooth
		White Color	20 m ² /h	Production	High
		Color White Color	11 m ² /h	Applications	Only color ; White over Color print once; Color over white once; Color White Color print once
				Others	High quality

Layout 40: 8H-4CX1-1H1C+2W2V



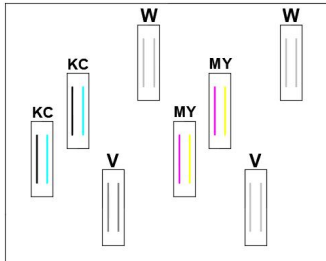
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Unremarkable
		White Color	39 m ² /h	Production	Normal
		White Color Varnish	38 m ² /h	Applications	Only color ; White over Color print once; Color over white once; Color White Color print twice ; White Color Varnish once
				Others	Easy to get UV banding

Layout 41: 8H-6CX2+2W



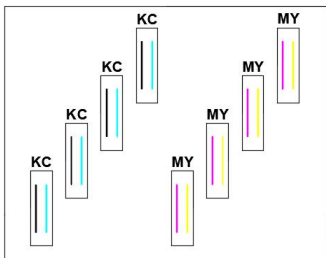
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	38 m ² /h	Color	Remarkable and Smooth
		White Color	20 m ² /h	Production	Normal
		Color White Color	19 m ² /h	Applications	Only color ; White over Color print once; Color over white once; Color White Color print once
		Others		High quality CWC	

Layout 42: 8H-4CX2+2W2V



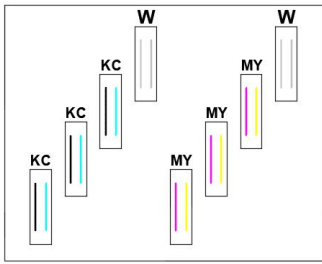
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	40 m ² /h	Color	Unremarkable
		White Color	39 m ² /h	Production	Normal
		White Color Varnish	38 m ² /h	Applications	Only color ; White over Color print once; Color over white once; Color White Color print once ; Color White Varnish once
		Others		High speed and high performance	

Layout 43: 8H-4CX4



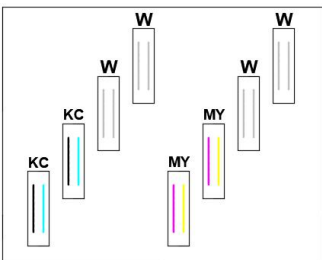
Pass	Feather	Production		Advantages&Disadvantages	
6	Gradient Normal	Color	79 m ² /h	Color	Unremarkable
				Production	Very High
				Applications	Only color
				Others	High speed

Layout 44: 8H-4CX3+2W



Pass	Feather	Production		Advantages&Disadvantages	
		Color	60 m ² /h	Color	Unremarkable
6	Gradient Normal	White Color	60 m ² /h	Production	High
		High Quality White Color	20 m ² /h	Applications	Only color ; White over Color print once; Color over white once; Color White Color twice
				Others	High quality

Layout 45: 8H-6CX2+2W



Pass	Feather	Production		Advantages&Disadvantages	
		Color	40 m ² /h	Color	Unremarkable
6	Gradient Normal	White Color	38 m ² /h	Production	Normal
				Applications	Only color ; White over Color print once; Color over white once; Color White Color twice
		Others	Double white thickness and high white quality		

Note:

In the document, H represents the number of printer head. C represents the number of colors. W represents the number of White head. V represents the number of Varnish head. For example, 7H-4CX2+2WV represents the total number of heads is 7. The number of colors is 4. The number of white heads is 2. The number of varnish heads is 1.